

Operation		Developer	Wash	Gum	Dryer	Cleaning time
1.	Check the replenish container.	Daily		Daily		~ 2 min.
2.	Check the waste container.	Daily				~ 2 min.
3.	Provide safety check of the mechanical components.	Daily	Daily	Daily	Daily	~ 5 min.
4.	Clean transport rollers from residues.	Daily	Daily	Daily	Daily	~ 5 min.
5.	Check the developer level.	Daily ¹⁾				~ 5 min.
6.	Change the water and clean the wash section.		Daily ²⁾			~ 10 min.
7.	Change chemistry and filters. <i>(Optional)</i>	Daily ¹⁾				~ 30 min.
8.	Main cleaning of Developer section ^{3) 7)} : a. Clean all rollers and guides. b. Clean tank with the PROCESSOR CLEANER. c. Clean spray tubes with brush. d. Clean tubes and drain with back flush.	By chemistry change or once a month				~ 1 hour
9.	Main cleaning of Wash section ³⁾ : a. Clean brush roller. b. Clean tank with the PROCESSOR CLEANER. c. Clean tubes and drain with back flush.		By chemistry change or once a month			~ 1 hour
10.	Main cleaning of Gum section ⁴⁾ : a. Flush gum pumps and solenoid. b. Clean rollers. c. Clean tank with the PROCESSOR CLEANER.			By chemistry change or once a month		~ 1 hour
11.	Clean circulation pumps. ⁵⁾	Every 3 months	Every 3 months			1 - 2 hours
12.	Clean replenish pumps. ⁵⁾	Every 3 months		Every 3 months		1 - 2 hours
13.	Install Preventive Maintenance Kit Minor. ⁶⁾	Every year or 500 hours	Every year or 500 hours	Every year or 500 hours	Every year or 500 hours	1 - 2 hours
14.	Install Preventive Maintenance Kit Medium. ⁶⁾	Every 2 years or 1.000 hours	Every 2 years or 1.000 hours	Every 2 years or 1.000 hours	Every 2 years or 1.000 hours	3 - 4 hours
15.	Install Preventive Maintenance Kit Major. ⁶⁾	Every 4 years or 2.000 hours	Every 4 years or 2.000 hours	Every 4 years or 2.000 hours	Every 4 years or 2.000 hours	5 - 6 hours

¹⁾ Chemistry and filters change is based on the chemistry type.
²⁾ Machine with built in water circulation system.
³⁾ See the cleaning instructions in the User Manual.
⁴⁾ Use lukewarm water.
⁵⁾ See instructions in the Service Manual.
⁶⁾ See instructions of given Preventive Maintenance Kit.

Chemistry type: _____
 Chemistry changed at: _____ m²
 Filter changed at: _____ m²