

▼ OPERATION	SECTION ►	Pre-heat	Process 1	Process 2	Dryer	Cooler	Cleaning Time
1. Check the containers.			Daily	Daily			~ 2 min.
2. Safety check of the mechanical components.		Daily	Daily	Daily	Daily		~ 5 min.
3. Clean the transport rollers from residues.		Daily/weekly (must correspond to degree of fouling)	Daily/weekly (must correspond to degree of fouling)	Daily/weekly (must correspond to degree of fouling)	Daily/weekly (must correspond to degree of fouling)		~ 5 min.
4. Check the level of solution in the process 1 section.			Daily				~ 5 min.
5. Clean the spray tubes.			Weekly	Weekly			~ 10 min.
6. Clean the pumps. <sup>2)</sup>			Every 3 months	Every 3 months			~ 30 min.
7. Change the solution and clean the filter.			<sup>1)</sup>				~ 30 min.
8. Main cleaning: <sup>3)</sup> a. Clean all rollers, guides, brushes, spray tubes and tanks with pure water. b. Fill the process 1 section with pure water and run the cleaning program. c. Drain water (including the filter and heat exchanger). <sup>4)</sup>			By solution change or once a month	By solution change or once a month			~ 1 hour
9. Check the water level. Fill up if necessary (not all models).						Every 2 months	~ 5 min.

<sup>1)</sup> The change frequency is dependent on the type of solution used.

<sup>2)</sup> See the instructions in the processor Service Manual.

<sup>3)</sup> See the cleaning instructions in the processor User's Manual.

<sup>4)</sup> After cleaning, drain ALL water from the process 1 section, the filter and heat exchanger before filling with fresh solution.

Do not leave water in the system after the cleaning circulation.

Solution type: \_\_\_\_\_  
 Solution change: \_\_\_\_\_ m<sup>2</sup>  
 Filter change: \_\_\_\_\_ m<sup>2</sup>